

Before Installation

Before You Start

- 01

Read all instructions before installation. Check all parts and quantities against the parts list. Contact after-sales service immediately if any part is missing or damaged in transit.
- 02

Assemble the equipment according to the instructions. After assembly, understand all functions before use. Stop using the equipment immediately if a problem occurs. Check the instructions and contact after-sales service if the problem cannot be resolved.

Tools Required

- Rubber Mallet

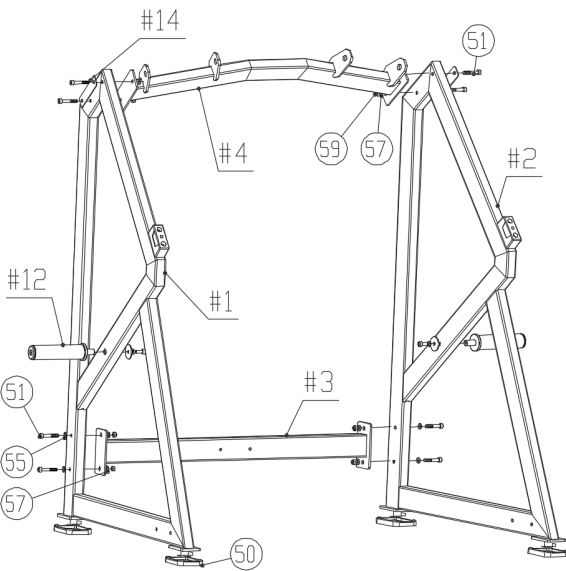
• Spirit Level

• Hex Keys
- Snap-Ring Pliers

• Adjustable Wrench

• 2 People

Assembly



STEP 1 & 2

STEP 1
Connect #1, #2, #3, #4, #12, and #14 with the listed hardware to form #BCP1.

- HARDWARE

• Socket Head Cap Screw M10×60 (#51)

• Flat Washer M10-D50 (#55)

• Flat Washer M10-D20 (#57)

• Self-Locking Hex Nut M10 (#59)

• Socket Head Cap Screw M10×60 (#51)

• Flat Washer M10-D20 (#57)

• Self-Locking Hex Nut M10 (#59)

× 4

× 4

× 4

× 4

× 4

× 4

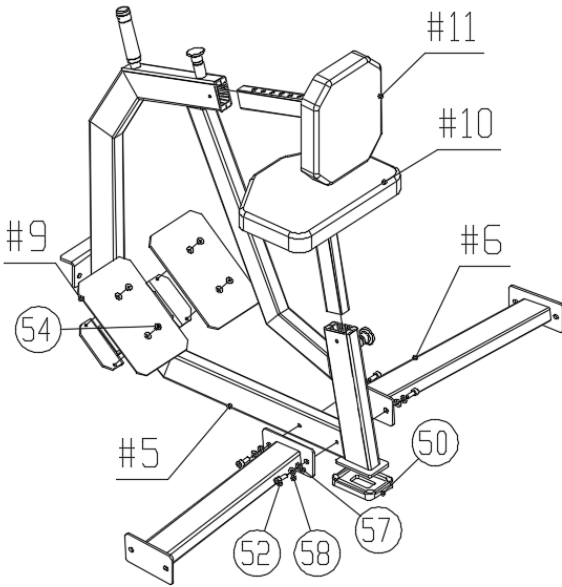
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STEP 2
Install four rectangular foot pads (#50) on #BCP1.

- HARDWARE

• Rectangular Foot Pad (#50)

× 4



STEP 3 & 4

STEP 3
Connect #5, #6, #9, #10, and #11 with the listed hardware to form #BCP2.

- HARDWARE

• Socket Head Cap Screw M10×25 (#52)

• Spring Washer M10 (#58)

• Flat Washer M10-D20 (#57)

• Hex Socket Countersunk Head Screw M8×12 (#54)

× 4

× 4

× 4

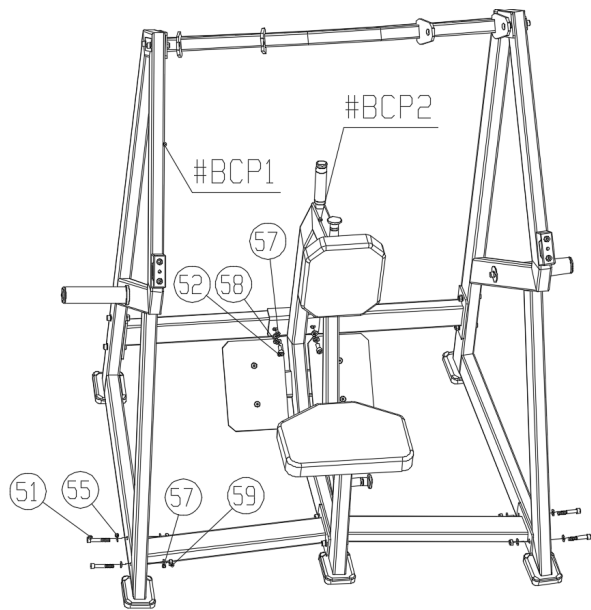
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STEP 4
Install one rectangular foot pad (#50) on #BCP2.

- HARDWARE

• Rectangular Foot Pad (#50)

× 1



STEP 5

ACTION
Connect #BCP1 and #BCP2 with the listed hardware to form #BCP3.

- HARDWARE**
- Socket Head Cap Screw M10×60 (#51)
 - Flat Washer M10-D50 (#55)
 - Flat Washer M10-D20 (#57)
 - Self-Locking Hex Nut M10 (#59)
 - Socket Head Cap Screw M10×25 (#52)
 - Spring Washer M10 (#58)
 - Flat Washer M10-D20 (#57)

× 4

× 4

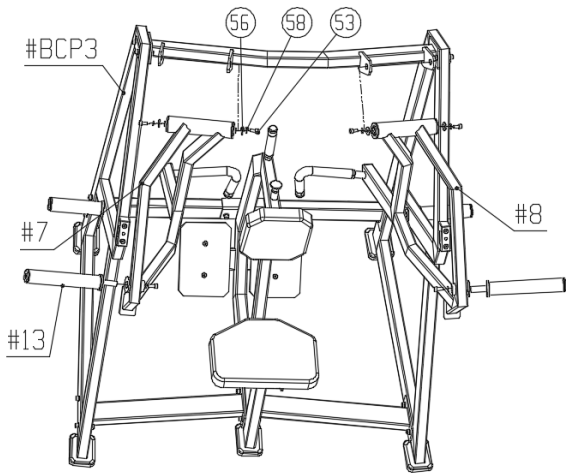
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STEP 6

ACTION
Connect #8, #9, #13, and #BCP3 with the listed hardware.

- HARDWARE**
- Socket Head Cap Screw M10×20 (#53)
 - Spring Washer M10 (#58)
 - Flat Washer M10-D30 (#56)

× 4

× 4

× 4

FINAL CHECK

- 01
- Check that the assembled machine is level and vertical.



Parts List

Preassembled parts are not listed in this table.

NO.	PART / SPECIFICATION	QTY	NO.	PART / SPECIFICATION	QTY	NO.	PART / SPECIFICATION	QTY
1	#1	1	9	#9	2	52	Socket Head Cap Screw M10×25	6
2	#2	1	10	#10	1	53	Socket Head Cap Screw M10×20	4
3	#3	1	11	#11	1	54	Hex Socket Countersunk Head Screw M8×12	4
4	#4	1	12	#12	2	55	Flat Washer M10-D50	8
5	#5	1	13	#13	2	56	Flat Washer M10-D30	4
6	#6	2	14	#14	2	57	Flat Washer M10-D20	18
7	#7	1	50	Rectangular Foot Pad	5	58	Spring Washer M10	10
8	#8	1	51	Socket Head Cap Screw M10×60	12	59	Self-Locking Hex Nut M10	12